

# GRAFIPRINT MEDIA FOR SOLVENT PRINTERS



## REFERENCE S06S

Released on 11<sup>th</sup> February 2019

### Description

Grafiprint S06S is a soft, seamless, cadmiumfree, monomeric calendered, white matt PVC film, specially for use on solvent printers (eco/Mild/Hard), latex printers and UV printers. The film is provided with a black semi-permanent pressure-sensitive acrylic adhesive. This adhesive is protected by a high quality silicone paper.

### Composition

Film :  $\pm$  95 micron thick monomeric calendered white matt PVC film.  
 Adhesive : black semi-permanent pressure-sensitive acrylic adhesive with a high resistance against UV-radiation, chemical products and humidity.  
 Backing paper : white paper of 120 gr/m<sup>2</sup>

### Application

Grafiprint S06S PVC film is perfectly suited for all possible indoor applications and middle-term outdoor applications on non-corrugated surfaces, e.g. on buses. Grafiprint S06S can be removed again with ease up to 1 year after its application.

### Product Specifications

Technical properties at a relative humidity of 50  $\pm$  5 % and a temperature of 23  $\pm$  2°C.

	Test method	Result
<b>1. Thickness<sup>1</sup></b> Thickness vinyl Thickness vinyl + glue + paper	Din53370 Din53370	95 micron 235 micron
<b>2. Elongation at break<sup>2</sup></b> In production length direction In cross direction	Din53455 Din53455	> 150 % > 150 %
<b>3. Dimensional stability<sup>3</sup></b>	Finat 14	< 1,00 mm
<b>4. Adhesion strength<sup>4</sup></b> After 20 minutes After 24 hours	Finat 1 Finat 1	4 N/25mm 7 N/25mm
<b>5. Quickstick<sup>5</sup></b>	Finat 9	4 N
<b>6. Expected Outdoor life span<sup>6</sup></b> <b>Easy Removal</b>	-	3 years up to 1 year
<b>7. Temperature range</b> At application At use	- -	+10°C to +35°C -15°C to +60°C
<b>8. Colour back print</b>	-	grey
<b>9. Flammability</b> If applied on aluminium, glass, steel = self-extinguishing		

### Storage instructions

All Grafiprint materials always need to be stored in their original packing and with the original protection flanges (and preferably stored vertically).

In order to avoid any loss of quality, the Grafiprint Solvent Vinyl should also be stored in suitable conditions, that is at a temperature between 10 and 20°C, and a relative humidity of 50 %. Under these conditions, the Grafiprint materials can be stored for a period of two years.

## Remarks

**Recommended temperature settings on (eco) solvent printers :** If the Grafiprint media are used on an (eco) solvent printer, the temperature settings of the printer are extremely important. Depending on the ambient conditions, the amount of ink and the requested print quality, we advise a pre-heater temperature between 35°C and 45°C on these printers. This temperature can be raised, on condition that the Grafiprint material stays completely flat. A too high temperature can lead to an inferior print quality and to colour differences, because the material will become soft, as a result of which it might get damaged by the transport wheels of the printer, and because the material will undulate, as a result of which it could touch the print head. The same goes for the use of an after-heater (dryer). We advise an after-heater temperature that is about 5°C to 10°C higher than the pre-heater temperature. But again, the material should not undulate as a result of a too high temperature setting. In general, we can say the temperature of both heaters should be set as high as possible, without the material showing any form of undulation.

**Recommended drying times :** It is extremely important that prints, made on an (eco) solvent printer, are left to dry sufficiently before they are laminated and/or applied. A good ventilation during the drying process is also important. For standard prints, you need to calculate a drying time of 24 to 48 hours. In case of very dark prints or very high ink loads on the material, a drying time of 48 to 72 hours is required.

**Ink amount :** Large amounts of solvent ink on the material can activate the ink on the backside of the material. If the material is enrolled too quickly after printing, the print on the backside of the material may become visible in your printout.

**Vinyl colour :** As the colour of the film can differ slightly for each production run, we advise you not to use films with different batch numbers in one single and critical job. The number to be taken in to consideration for this purpose consists of the first 5 numbers of the 7-digit batch number.

## Important

The information, mentioned in this product data sheet, is based upon tests that were executed by Grafityp, and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is only given for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.

- 1)** The thickness of the Grafiprint materials may vary slightly. The indicated value is an average value, obtained from a series of measurements.
- 2)** The elongation at break of the Grafiprint materials may vary slightly. The indicated value is a minimum value, obtained from a series of measurements.
- 3)** The dimensional stability is the shrinkage of the unprinted material in mm. This value is measured by applying the film on aluminium (10x10cm), and placing it in a hot-air oven at 70°C for 48 hours (= Finat 14 Method, adjusted according to our own internally developed procedure). The indicated value is a maximum value, obtained from a series of measurements.
- 4)** The adhesion strength is measured on glass, and this after 20 minutes and after 24 hours. The film is removed again in an angle of 180° and at a speed of 300 mm/min. The indicated value is an average value, obtained from a series of measurements.
- 5)** The "Quickstick" is the direct adhesion strength, measured on glass. The indicated value is an average value, obtained from a series of measurements.
- 6)** The expected outdoor life span refers to outdoor use under Central European conditions and to vertical applications, and only refers to the film itself and its adhesive backing. However, this does not give any guarantee for the life of a printout, as this depends on too many other factors, such as the inks that are used. The expected life span of our films is based upon professional application on a dry, degreased and suitable background. Tropical conditions, or the use near chemical emission, may have a detrimental effect on the life span.

As the quality of your print does not only depend on the Grafiprint medium, but also on so many other factors (such as the printer, the quality of the inks, the print software, the ICC profile, the ambient temperature, the air humidity, etc...), Grafityp can not guarantee or be held responsible for the eventual print result.

The materials mentioned in our compatibility list have been tested under normal conditions and are purely indicative.

Subject to modifications.

For more detailed information we also refer to our general "Grafiprint Warranty Certificate" and to our "General Terms and Conditions of Sale and Delivery".