GRAFIPRINT LAMINATES
POLYESTER FILMS

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PROVISIONAL BULLETIN

Description
Grafiprint polyester laminates are crystal clear high gloss films, provided with a pressure-sensitive permanent acrylic adhesive. The adhesives are protected by a high quality PP liner or a transparent polyester liner.

Characteristics
- Finish: crystal clear high gloss
- Thanks to their excellent quality, these laminates are, in combination with Grafiprint print media, extremely suited for all kinds of applications on an even surface.
- In combination with the Grafiprint print media, the end product has an outdoor life expectancy up to 2 years (if applied correctly, for vertical applications, under Central-European conditions)
- Simple cleaning
- Good chemical resistance

Application
Grafiprint LAM1P has been developpe especially to be used in combination with Grafiprint Window Graphic Films, and meet the modern requirements of this application. The material is suited for all even surfaces. Grafiprint UC gives your print excellent protection against UV-radiation, chemical products, humidity, dirt and fingerprints.

⇒ Other applications in close consultation with Grafityp !

Limitations
Limitations are mentioned for each product separately in the respective technical data sheets, of which you can find the most recent version on the Grafityp website (www.grafityp.com).

Warranty
Please consult the General Grafiprint Warranty Certificate for detailed warranty declarations of the Grafiprint laminates. The most recent version of this warranty certificate will be available on the Grafityp website (www.grafityp.com).

Mounting Instructions
- Allow the printed media to dry and degas for 24 to 48 hours (or even longer, depending on the amount of ink used) before laminating them.
- Grafiprint laminates need to be applied on a print by means of a laminator.
- Allow the laminated film to rest for at least 24 hours, so it can reach its maximum adhesive strength between the laminate and the print. The laminated film can be applied on the substrate after this period of time.

Grafityp provide trainings in various levels, enabling the customer to mount these films in a professional and skilled way.

Detailed directives and tips can also be found in the GrafiManual and on www.grafityp.com
Available References

Grafiprint polyester laminates are available in the following versions:

<table>
<thead>
<tr>
<th>Product reference</th>
<th>Description</th>
<th>Thickness film (DIN 53370)*</th>
<th>Thickness film+glue+paper (DIN 53370)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAM1P</td>
<td>Crystal clear glossy</td>
<td>25 µm</td>
<td>100 µm</td>
</tr>
<tr>
<td>LUC</td>
<td>Crystal clear high transparent</td>
<td>70 µm</td>
<td>210 µm</td>
</tr>
</tbody>
</table>

* The thickness of the Grafiprint laminates may vary slightly. The values mentioned are average values, obtained from a series of measurements.

Product Characteristics

A detailed overview of the product characteristics can be found on the respective technical data sheets, of which you can always find the most recent version on the Grafityp website (www.grafityp.com).

Storage Instructions

All Grafiprint materials always need to be stored in their original packing and with the original protection flanges (and preferably stored vertically). In order to avoid any loss of quality, the Grafiprint materials should also be stored in suitable conditions, that is at a temperature between 10 and 20°C and a relative humidity of 50%. Under these conditions the Grafiprint materials can be stored up to two years.

Cleaning and Maintenance

- Once the films have been mounted, they can immediately be cleaned with a dust cloth or a slightly moist cloth.
- Once the film has reached its optimal adhesive strength (after a couple of days), the surface can be cleaned under normal conditions. Please take the following guidelines into consideration:
  - Don't use any scouring cleaning agents.
  - Don't use any cleaning agents that contain strong solvents or alcohol.
  - Don't use cleaning agents with a pH value between 3 and 11.

Removal

- Grafiprint laminates are always removed together with their underlying film.
- If the film is separated from an underlying film, the underlying print will most probably get damaged.

Important

The information mentioned in this product bulletin is based upon tests that were executed by Grafityp and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is only given for your information, and does not give any guarantee. Grafityp cannot be held responsible for any damage, either direct or indirect, resulting from the use of the film. It is up to the user to decide whether or not the product is suited for his particular application.

Technical Service

If you have any technical questions with regard to the Grafiprint films you can always contact our technical department:

Mr. Richard van Ochten
Centrum-Zuid 1539
3530 Houthalen (Belgium)
Tel.: +32-(0)11-600850
e-mail: tech.sup@grafityp.com
website: www.grafityp.com