

## PRODUCT DATA SHEET

# GRAFITACK ETCHED GLASS FILM

## REFERENCE TR100

RELEASE 01.10.2020

**GRAFITYP**  
makes you stick

### DESCRIPTION

Grafitack etched glass film TR100 is a grey monomeric calendered PVC film with permanent adhesive.

### APPLICATION

Grafitack etched glass film TR100 enables you to create the most stunning decorations on mirrors, glass doors, shop windows, etc... The film is suited for wet application.

### → INDOOR/OUTDOOR USE

### COMPOSITION

#### FILM

70µm monomeric calendered grey PVC film.

#### ADHESIVE

Permanent pressure-sensitive solvent-based acrylic adhesive with a high resistance against UV-radiation, chemical products and humidity.

#### RELEASE LINER

Siliconised white kraft paper of 120 g/m<sup>2</sup>.

### PRODUCT ADVANTAGES

- Less expensive alternative to sandblasting.

### PRODUCT SPECIFICATIONS

Technical properties

#### RELATIVE HUMIDITY

50 ± 5%

#### TEMPERATURE

23 ± 2°C

	TEST METHOD	RESULT
1 Thickness film (1) Thickness film + adhesive + release liner	Din53370	70µm 220µm
2 Elongation at break (production length) (2) Elongation at break (cross)	Din53455	> 120% > 140%
3 Dimensional stability (3)	Finat 14	< 1,00mm
4 Gloss (Min/Max – measuring angle 85°)	Din67530	10-20 Gloss Units
5 Adhesion strength after 20 minutes (4) Adhesion strength after 24 hours	Finat 1	15 N/25mm 18 N/25mm
6 Quickstick (5)	Finat 9	7 N
7 Max. outdoor life span (6)	-	2-3 years
8 Temperature range during application Temperature range at use	-	+5°C up to +40°C -20°C up to +70°C
9 Flammability If applied on aluminium, glass, steel = self-extinguishing		

(1) Average (2) Minimum (3) Maximum (4) Average (5) Average (6) Central-European conditions

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### STORAGE INSTRUCTIONS

All Graftack materials always have to be stored in their original packing and with the original protection flanges (preferably vertically).

In order to avoid any loss of quality, the Graftack materials should be stored in suitable conditions, i.e. at a temperature between 10/20°C and a relative humidity of 50%. Under these conditions Graftack materials can be stored for a period up to two years.

### REMOVAL

If you wish to remove the film, we advise you to use a heat gun. If any glue residues stay behind on the glass surface after taking off the film, you can simply remove them by moistening them with soap-water. Leave this to soak in for a couple of minutes, and then chip it off by means of a steel scraper (also used for removing paint stains).

### IMPORTANT

The information mentioned in this product data sheet is based upon tests that were executed by Graftyp, and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is given only for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.

The expected outdoor life span refers to outdoor use under Central European conditions and to vertical applications. Non-vertical application can reduce the life span up to 50%. The expected outdoor life span of our films is based upon professional application on a dry, degreased and suitable background. Tropical conditions, or the use near chemical emission, may have a detrimental effect on the life span.

For more information, see our warranty certificates.

Subject to modifications.

### SURFACE CLEANING

In order to achieve an optimal result, we advise you to clean/degrease the surface with isopropanol and/or to use a low-tack application tape!

### VINYL COLOUR

As the colour of the film can differ slightly for each production run, we advise you not to use films with different batch numbers in one single and critical job. The number to be taken into consideration for this purpose consists of the first 5 numbers of the 7-digit batch number.

### SEVERAL STRIPS

If several strips of TR film are applied next to each other, they always have to be applied in the same direction.